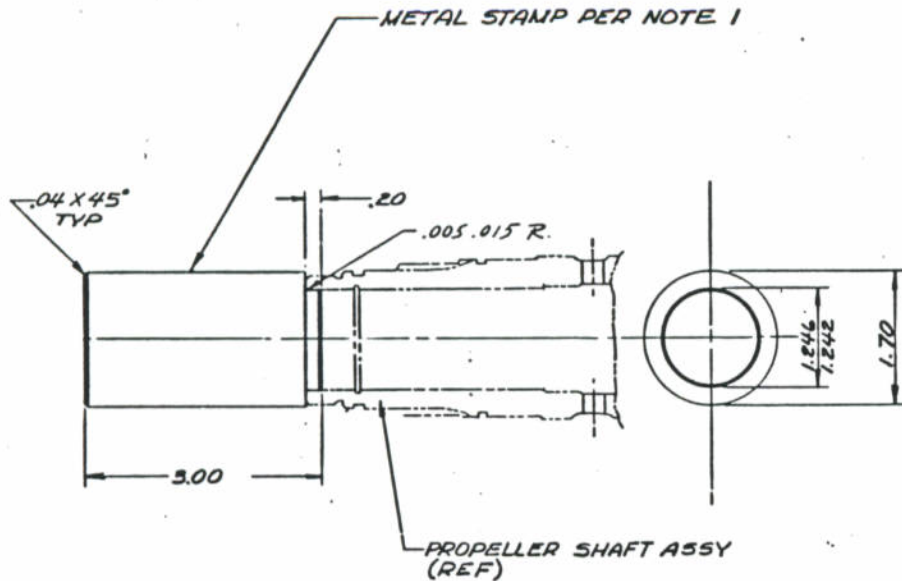


FILE COPY



NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE PER AMS 2400 DIM. MUST BE MET AFTER PLATING

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE

AMS 2400
LOCAL SPEC. REF)

DRAWING PRACTICE		SPEC. SUMMARY	
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS			
ALLISON DIVISION GENERAL PHOTOGRAPHY CORPORATION INDIANAPOLIS, INDIANA			
TITLE DRIFT-PROP SHAFT ASSEMBLY			
MODEL (FIRST USAGE)		APPLICATION (SEE SEPARATE PARTS LIST)	
SIZE	CODE IDENT	DWG. No.	
C	73342	6798983	
SCALE FULL		SHEET 1 OF 1	

BREAK SHARP EDGES .020 U.O.S.

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL. ON ANGLES $\pm 1^\circ$	DRAWN J. H. HARRIS	10/1/68
TOL. ON 3 PLACE DECIMALS $\pm .010$	CHECKED R. D. M.	5/14/68
TOL. ON 2 PLACE DECIMALS $\pm .02$	CHK. DR. P. H. T. / G. Y.	5/14/68
4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY	
MATL.	ENGR. 1	
SAE 4140	ENGR. 2 A. C. HARRIS	10/1/68
HEAT TREAT AND HARDNESS	ENGR. 3 E. J. R.	10/1/68
Rc 36-40	FINAL R. J. H.	10/1/68
SURFACE TREAT.	REVIEW APPROVAL	
NOTED		
INSPECTION		

USED ON ENGINE MODELS
250 SERIES

REDUCED PRINT

REF T-152748

6798983